

Figure 1

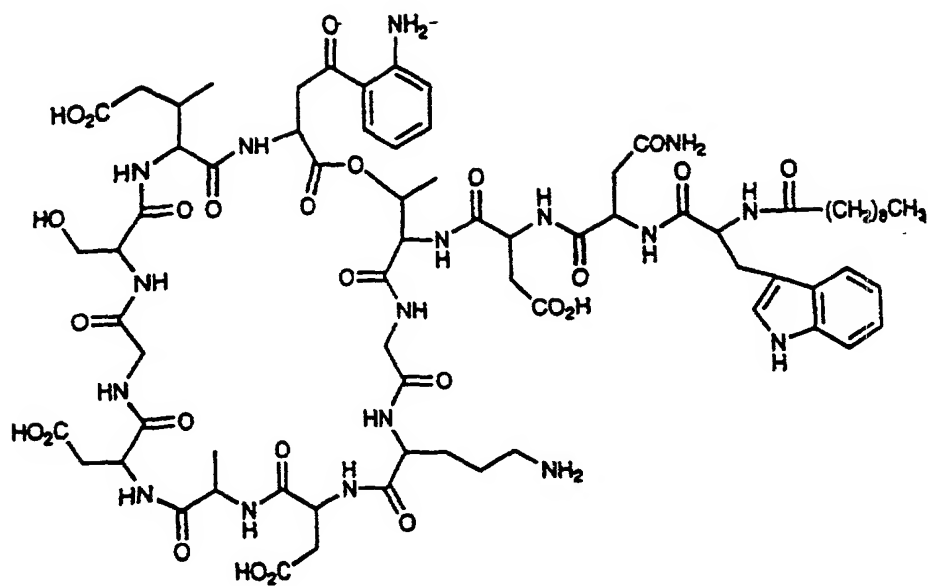
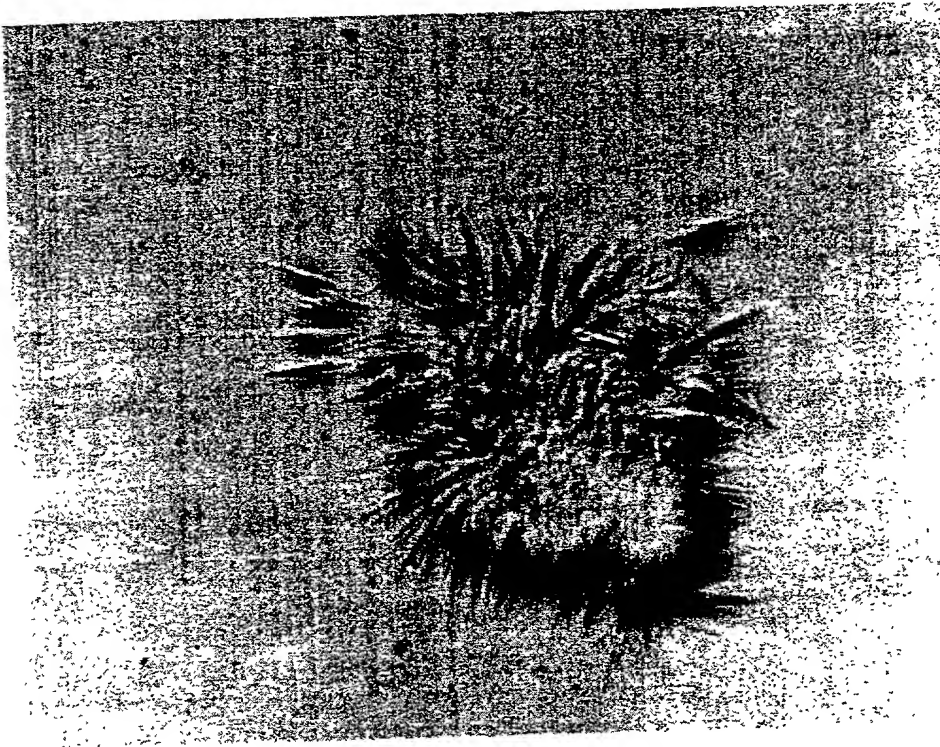
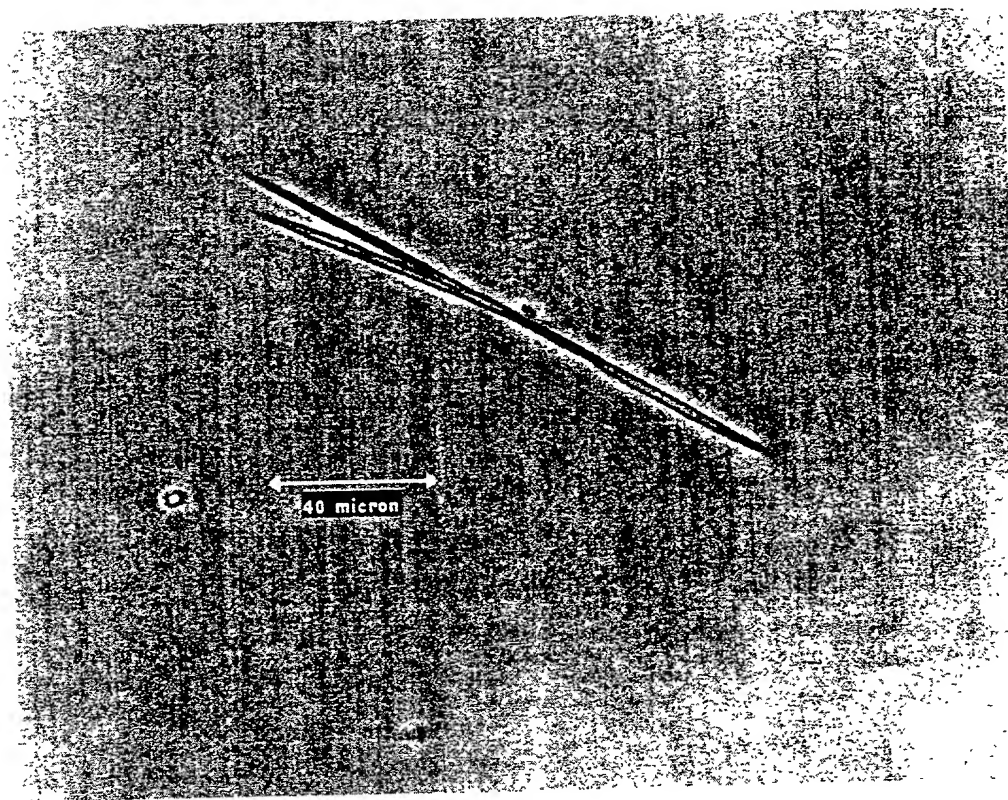


Figure 2



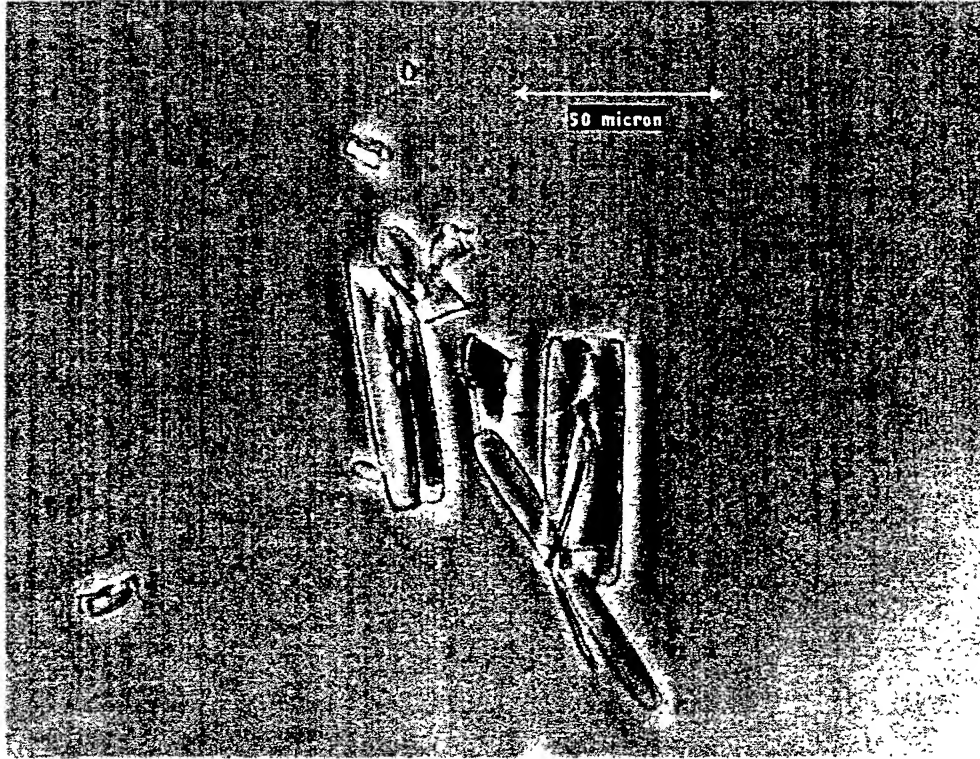
1002331.12101

Figure 3



1002001-002001

Figure 4



FOIA b 7 - EXEMPT

Figure 5

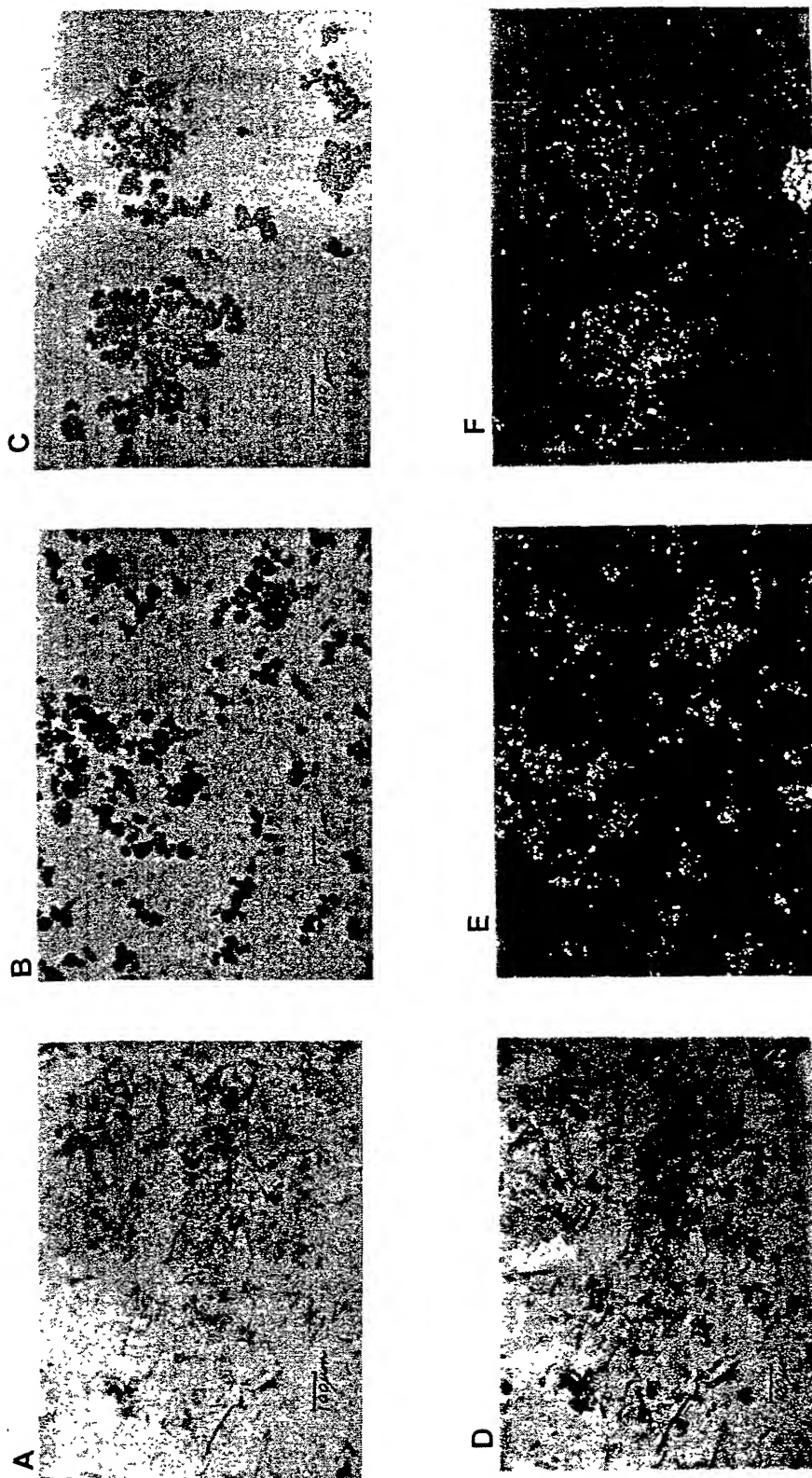


Figure 6

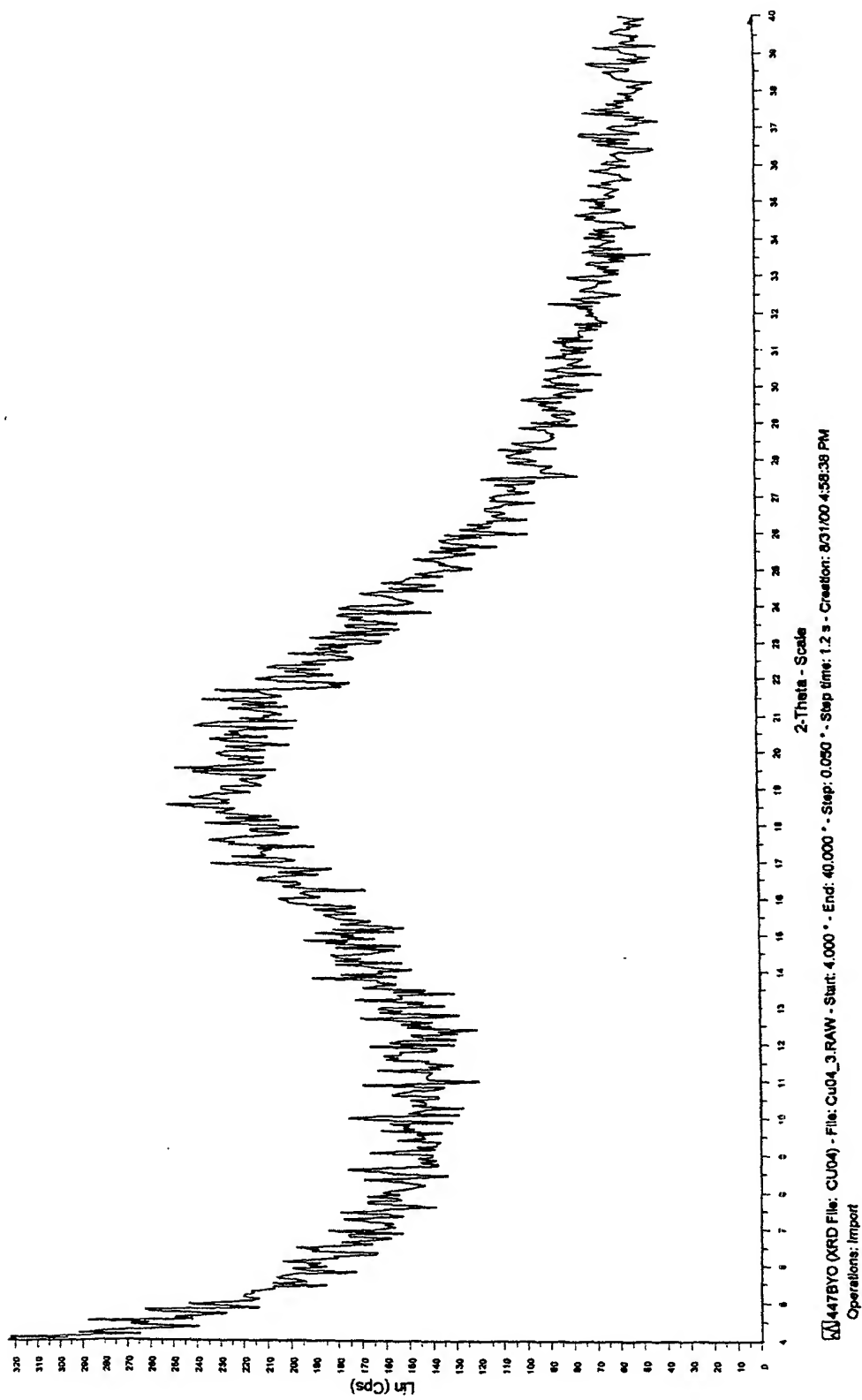


Figure 7

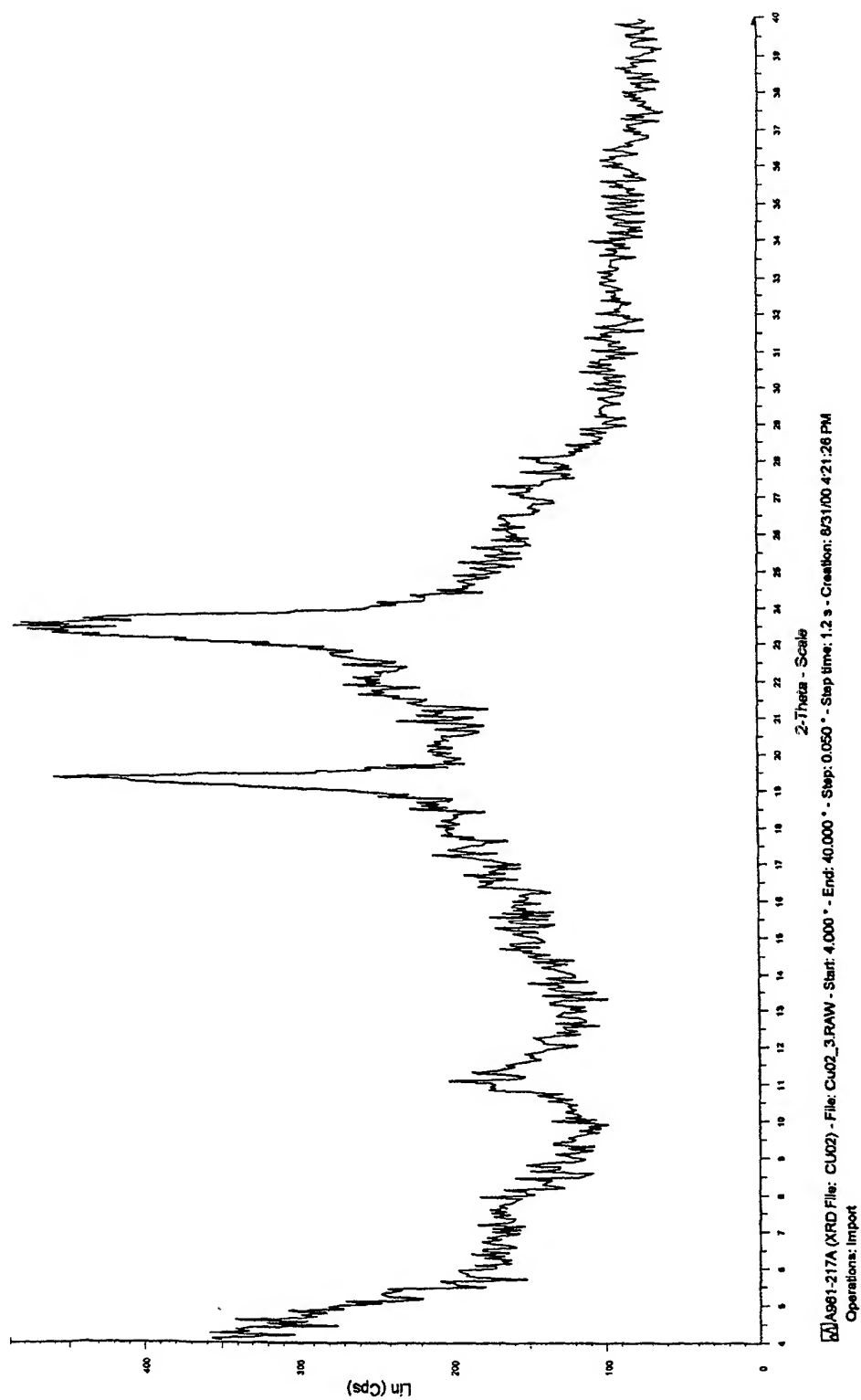


Figure 8

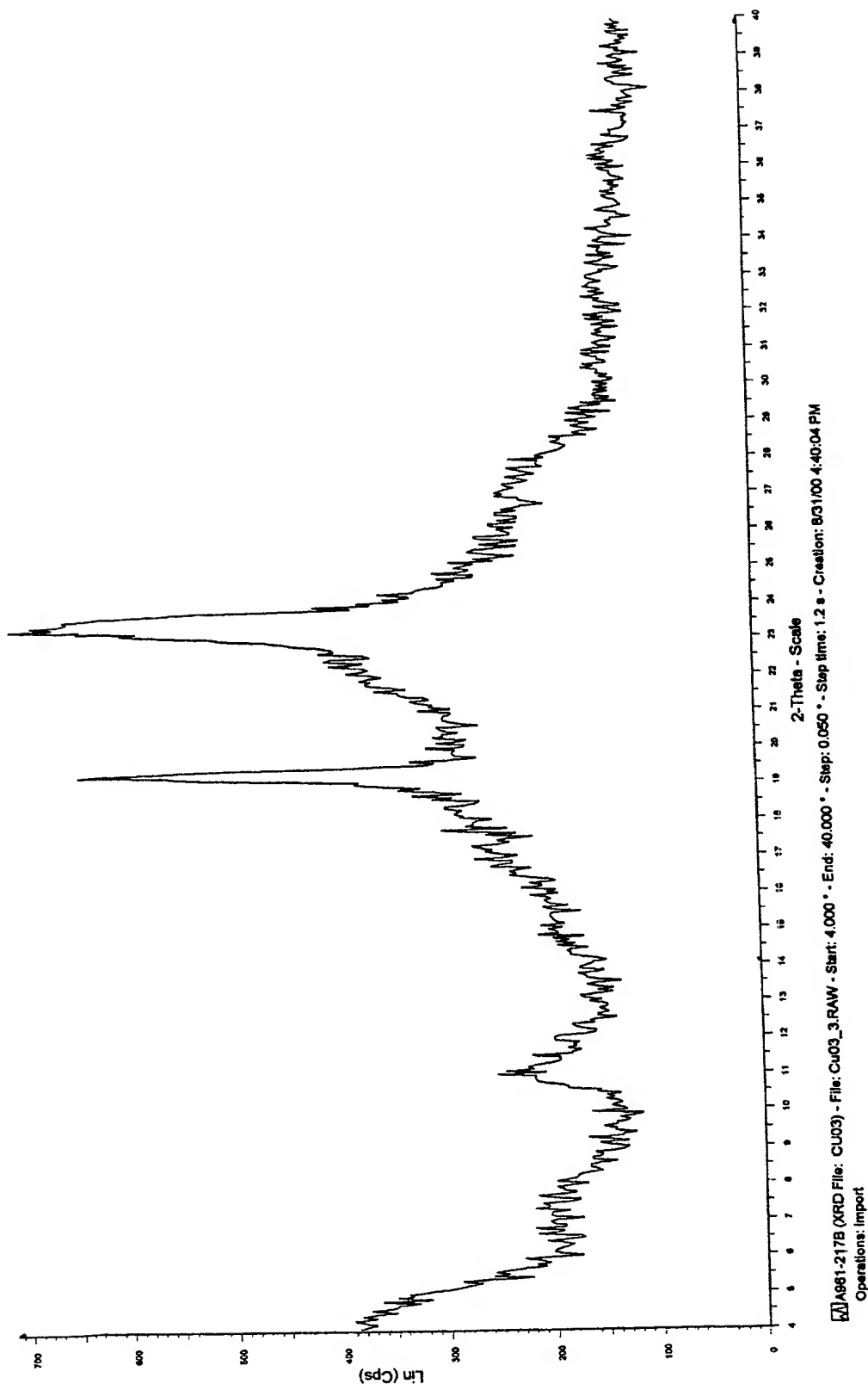
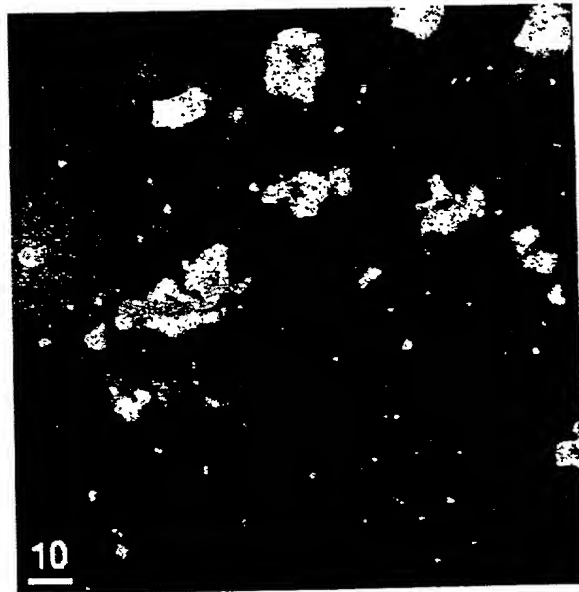


Figure 9



10023517.424704

Crystallization Process

Commercial Process

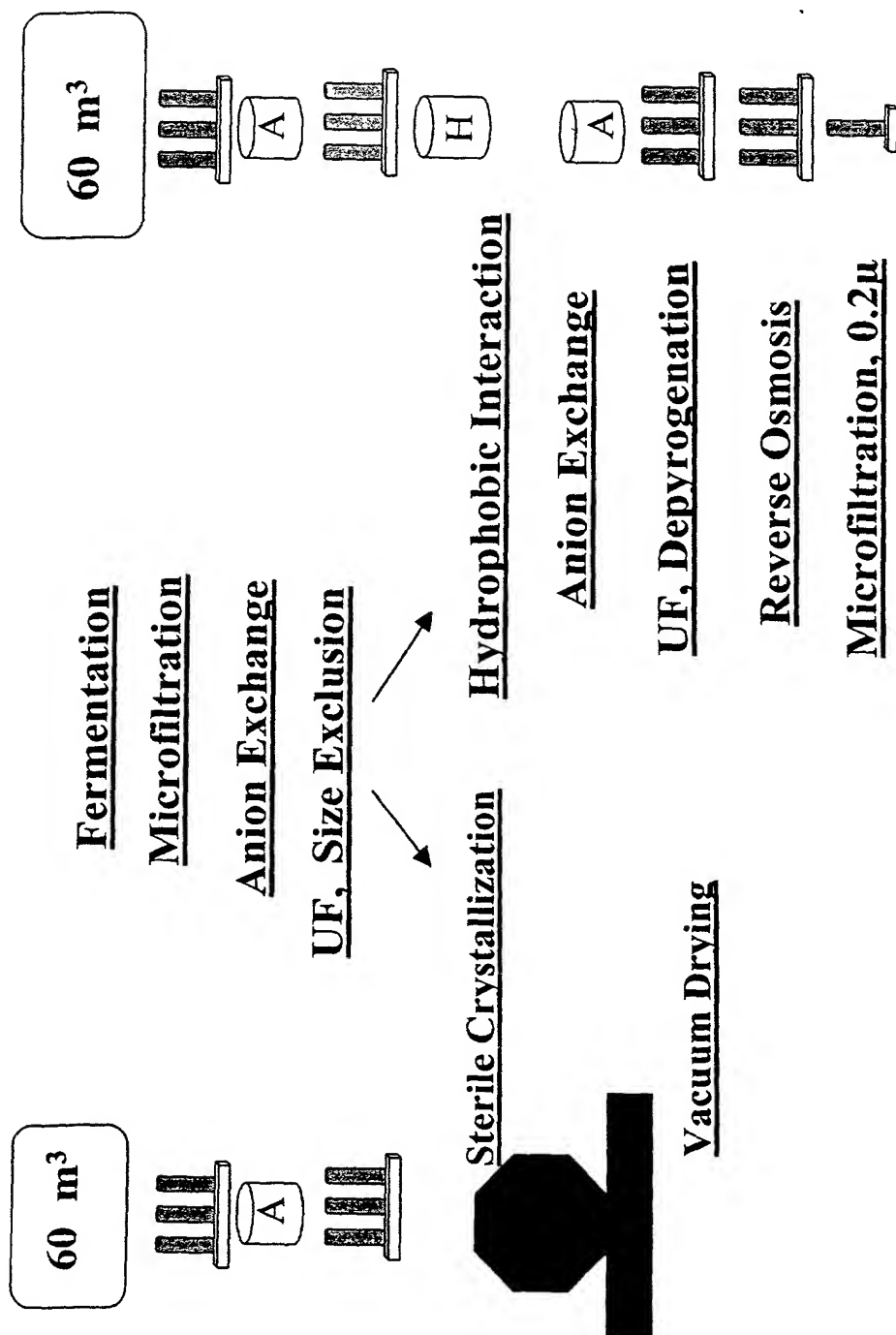


Figure 10

Figure 11

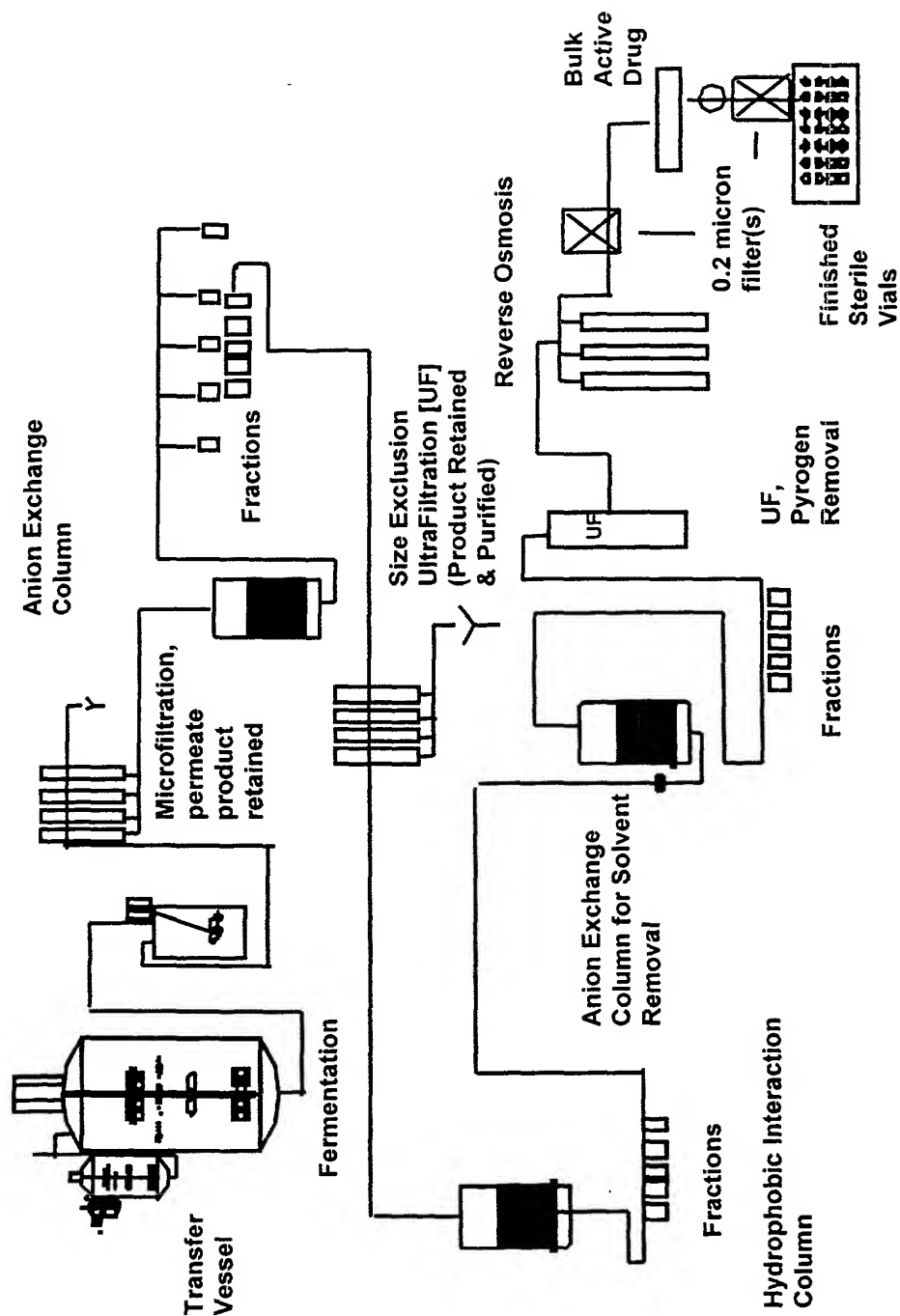


Figure 12

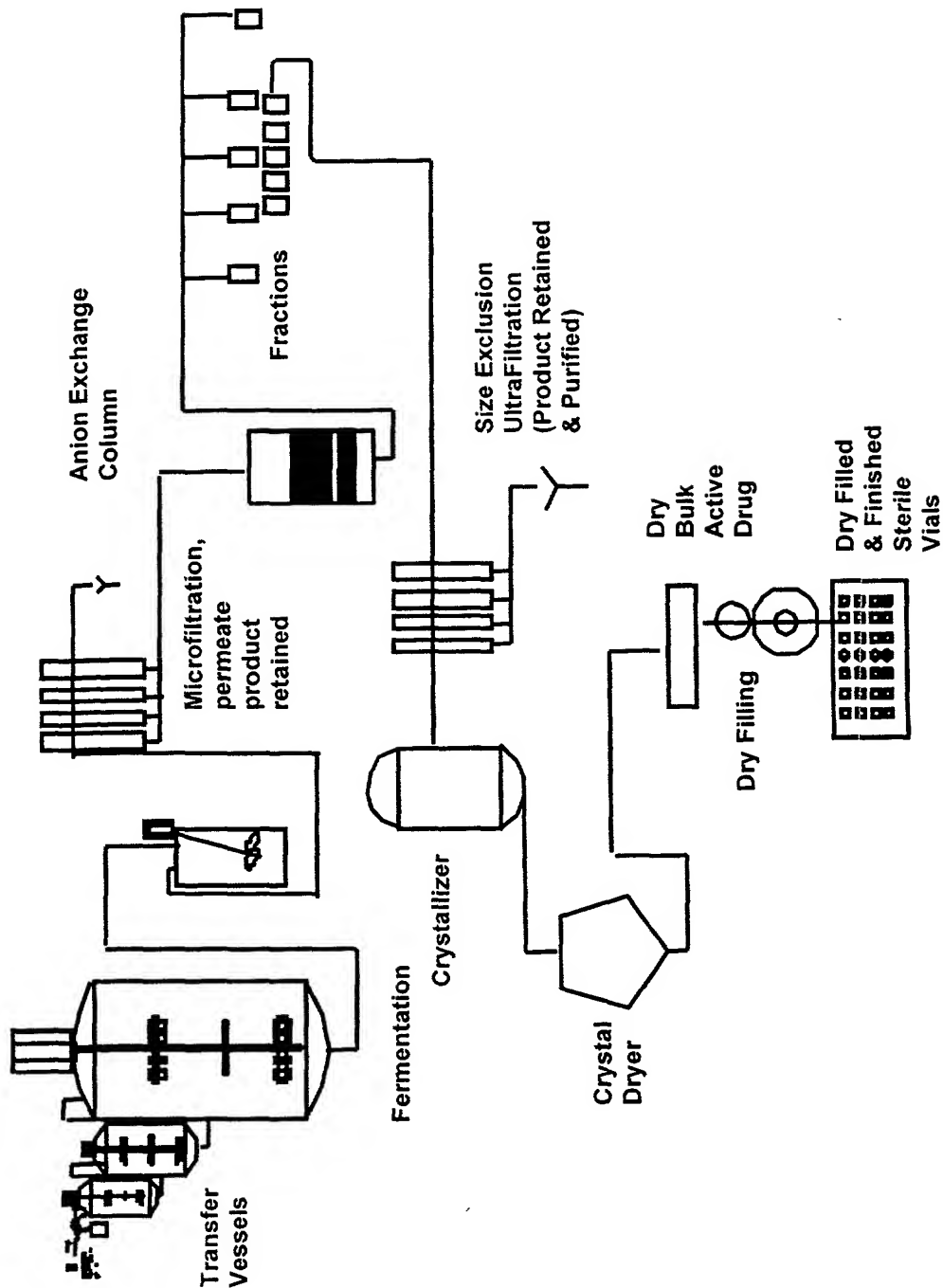


Figure 13

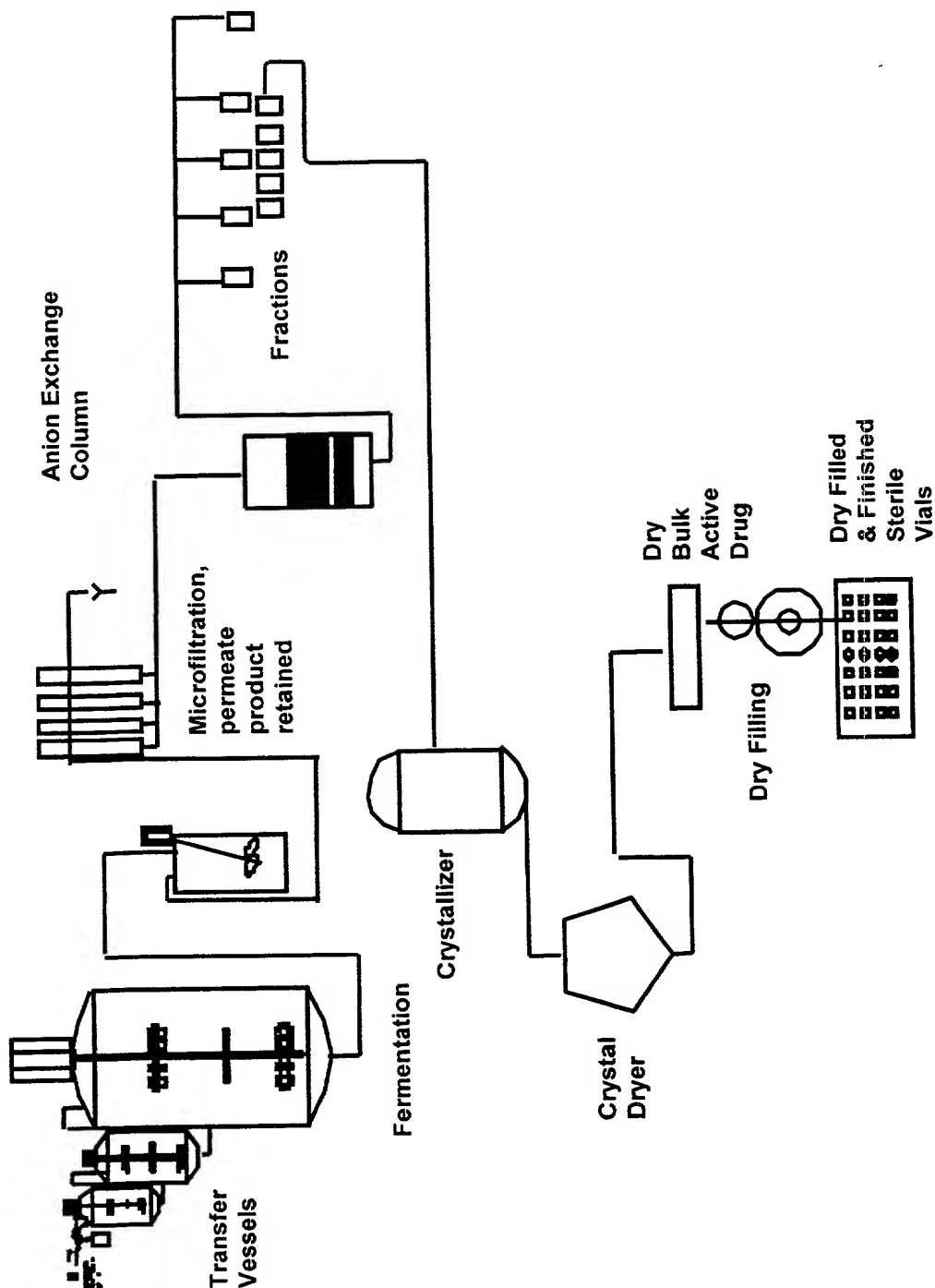


Figure 14

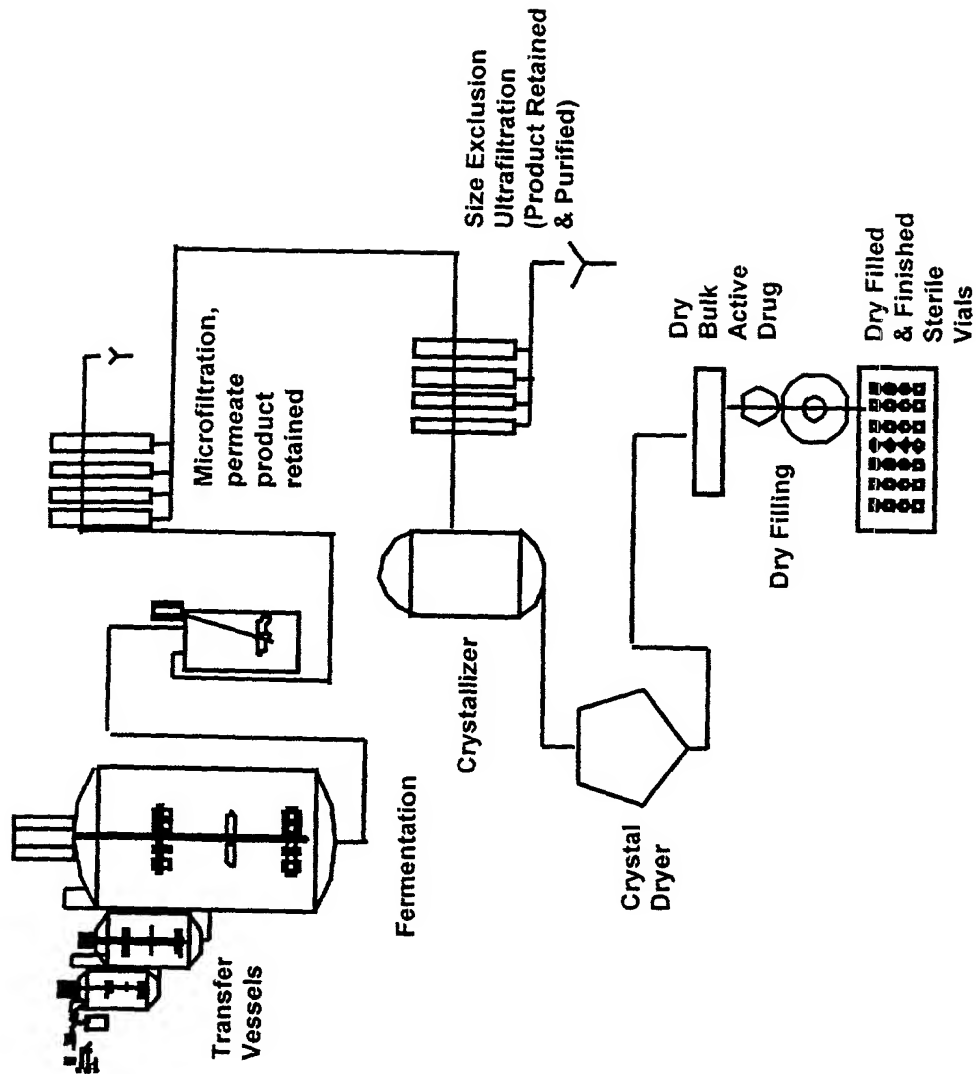


Figure 15

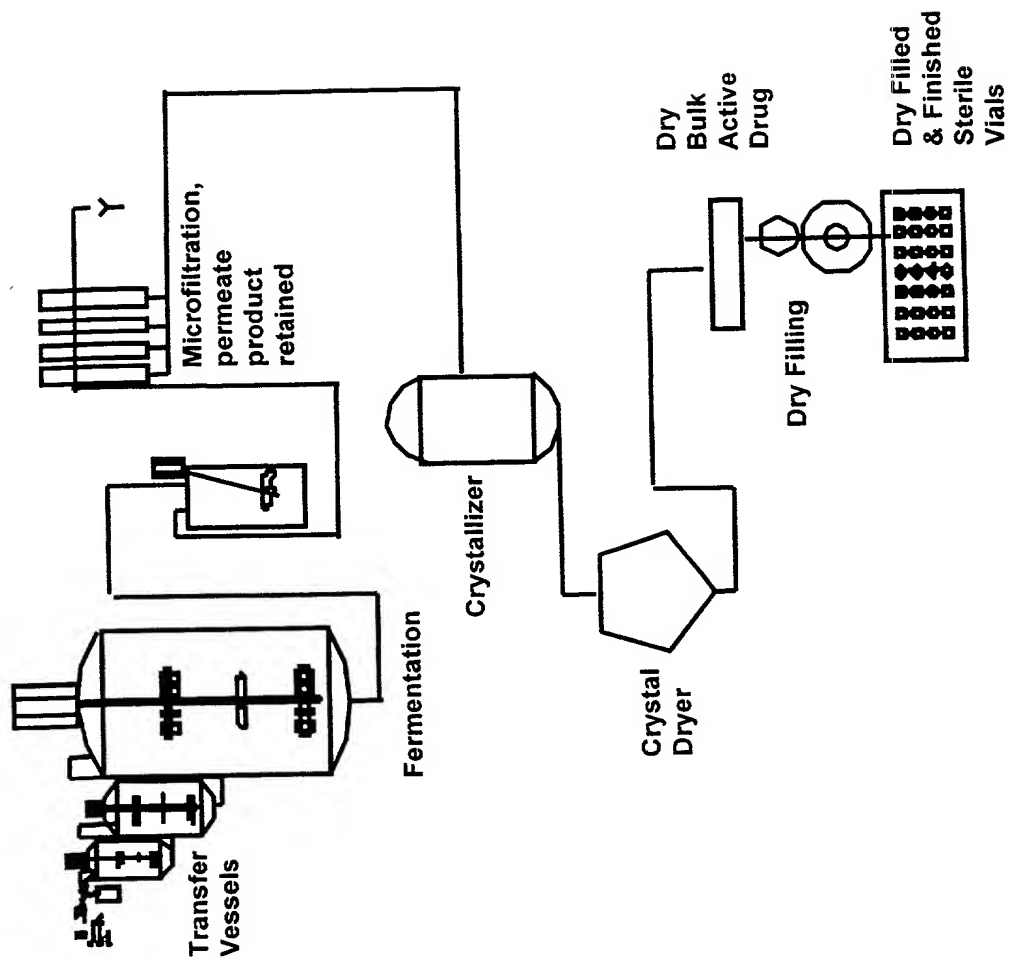


Figure 16

